



イメージ作品

Eruberu. Co. Ltd
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<Preparation> * LED resin is not included.
 LED resin, Lamp, Scissors, Toothpick, Cotton swab
 Tweezers, Flat-nose pliers, File, Masking tape,
 Craft bond for metal parts

<Not necessary but convenient>
 Parts for tray, Embossing heat tool, Silicone mat, Cardboard

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FUK-116
 夢見るユニコーン
 ボックス

Made in China

紙 35
 外箱 袋: PP

4 540270 519568

Basics

Q & A what is resin?
 Resin is thermoplastic material that is hardened with the specific lamp. Resin is versatile and it can be used for coating parts and adhering parts.

Required time for hardening
 Temporarily: Approx. 20-30 sec.
 Fully: Approx. 1-2 min

The time required depends on the season, humidity and the size of your

* Image printed on instruction may have a certain level of color difference than actual object.

During work

silicone mat (top)
 cardboard (under)

Place a cardboard and a silicone mat under your work, so as to keep your work desk clean.

A How to create the colored resin * Silicone cup is useful item for creating the colored resin.

1 Add the powder little by little.

Apply some clear resin to an OPP sheet. Add a small amount of coloring powder with a toothpick.

2 Grind powder and mix them. When the powder are mixed to a certain extent, mix the color and resin completely. Be careful not to cause air bubbles.

3 Repeat step 1 and 2 to suit your preference color.

* Brightness and saturation : control by mixing black or white.
 * When mixing black or white, color becomes opaque color.

TIP
 Resin may harden with sunlight, UV ray and fluorescent light.
 * Create the colored resin before using.
 * Work away from direct sunlight and UV ray. When you don't use lamp, please turn it off.

Careful not to put too much powder!
 * Be careful not to put too much powder into the resin.
 Resin may not harden. Also, the surface may not be flat after hardening. In this case, cover the surface with the clear resin.

B How to create the pattern

Gradation

Apply the several colored resins to the mold. Blend the boundary layer with a toothpick or an embossing heat tool to create a smooth transition.

Marble

Apply the several colored resins to the mold, and stir them with a toothpick.

C How to use a silicone mold

1 Apply the resin to the mold.

2 If air bubbles form in the resin, use a toothpick to pop or an embossing heat tool and remove them before it hardens.

3 Harden the resin with LED & UV lamp. Make sure to light it from upper side and lower side.

4 After hardening the resin completely, remove it from the silicone mold.
 * When removing from the mold, do not excessively bend.

TIP
 When using dark color resin or if the size is thick, pour resin to the mold in several layers. Resin will be hardened completely.

D How to cut a design film

Background

Cut the design out from the film without margin. That makes your work beautiful finished.

Clear film

Cut the film just inside of the line with scissors.

Letters and illustration

Cut the film along the design with scissors.

TIP
 The print on a design film is delicate. If scratches with scissors or your finger nails, the print design will be removed.

When the designs are difficult to see,
 When the color of pattern is light, put it on a blank paper. It will be easier to see the pattern.

E How to use flowers

Cut the flower for your preference size. Dip flowers into the resin and cover them with resin.

TIP
 The reason to dip flowers with resin
 Air bubbles are less likely to form.

When protruding flowers,
 file it with craft buffer to make smooth.

F How to decorate

Apply the thin layer of resin to a silicone mold, and place decorative parts onto it.

* When piling parts, apply resin between parts to adhere.

G How to remove burrs

After removing from the mold, filing with craft file (flat) makes it beautiful finish.

TIP
 Coating the resin piece with clear resin after filing makes beautiful.

Before coating After coating

H How to attach decorative parts

1 Apply a thin layer of resin to the place where you want to put on.

2 Arrange the decorative parts before hardening the resin.

* When piling parts, apply resin between parts to adhere.

I How to coat parts

Coat entire surface of the resin parts with clear resin with a toothpick.

J How to twist a pin

Thread a bead onto the eye pin/head pin. Make a 90 degree bend just above the bead with needle-nose pliers (pliers). Cut the pin, leaving a tail that's about 7mm/0.3inch long. Position the round nose pliers at the end of the tail. Wrap the wire toward you to create a loop.

TIP
 Eye pin
 Make sure to close the pin without a gap between the pin and the bead.

Head pin
 When the bead comes through the pin, use spangle.

K How to attach a jewelry findings



When using resin
Harden completely

1 Apply small amount of resin to the resin part, and attach a jewelry findings.

*Be careful of the direction.



2 **Apply lamp to the cap from the side and the bottom, if needed.**
* Be careful not to block the hole with resin.

To make sure, cover the bottom of the eyebolt cap with clear resin again.



When using craft bond glue

Apply the craft bond glue to the resin parts, and attach a jewelry findings.

TIP
When the resin parts is unstable, Fix the resin parts with masking tape or eraser before you start.

When you want to use large jewelry findings, lamp may not approach the middle of the parts. Please choose the appropriate way, resin or craft bond glue. If there is possibility that the parts touches your skin or hair, we recommend you to use craft bond glue.

L How to use a jump ring or the loop of the ball head pin



1 **Jump ring / oval jump ring**
Make sure not to pull outwards or the ends.

Gently twist one pliers straight downward, and the other pliers straight upward to open the jump ring.



2 Connect it to whatever you're using, and grasp the jump ring the same way again with both pliers. Gently bend one pliers up and the other pliers down to close the jump ring again.



Head pin / eye pin / ball head

Gently twist one pliers straight toward you.

Attention

● Resin

Read instruction of prepared resin before start. (Prepare the tool as necessary) **Work away from direct sunlight and UV ray.** Ventilate the room. When you don't use lamp, please turn it off.

● Silicone mold

Wipe the dust and dirt from silicone mold before use. Do not use with food. Do not eat or swallow. A silicone mold is perishable goods. It will degrade after many years and uses. When using under the degraded condition, it may be difficult to remove your artwork from the mold. When using with colored material, the color may stain on the mold. Wipe it off before reuse. When removing from the mold, do not use a spatula, or do not excessively bend. The mold and your artwork may be damaged. Do not put a silicone mold on a printed paper, it may be stained with ink. When producing a three-dimensional shape silicone mold, material to have heat-resistant, elasticity and strength, and prevent from deterioration is put in the mold. Because of that, the color of the mold may be yellowish, and also the color will be much yellower with time. This is unavoidable phenomenon to maintain the characteristics, but it does not have an effect on creating resin artwork.

[storage]

Do not store in direct sunlight and avoid dirt. Keep out of reach of children and pets. Keep away from heat. The shape may change. Do not put one over another when storage. Depending on the storage condition, durability may change. Dispose of them according to your local regulations.

● Metal parts

As the color of plate coating may be affected if they were touched with sweat or stored in dirt, please wipe away the sweats or dirt with a soft cloth before you store them. We also recommend you to store the metal parts in a bag with zipper. Please never wipe the metal parts with jewelry polishing cloth containing abrasive material, that will affect the color of the plate coating.

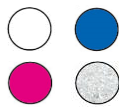
● Spinner

Do not put resin to the spinning parts of spinner. Otherwise, the parts will not spin. Keep out of reach of children and pets.

How to make

- ★ Closely refer to <Basics> (on a separate sheet) before starting your work.
- ★ Please feel free to arrange the resin projects!

Coloring powder in this kit



Color palette

- Color A = white
 Color B = white + pink
 Color C = white + blue
 Color D = white + pink + blue

TIP 1

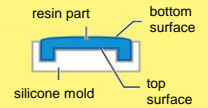
Cut design film so that the film fits on the resin parts.
 ※ Check the size of the film before attaching it with resin.



TIP 2

Pour the resin to the silicone mold until it is full.

※ If the amount of the resin is not full, the bottom surface may sink after harden.



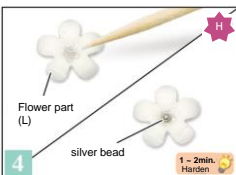
Project A: Unicorn charm



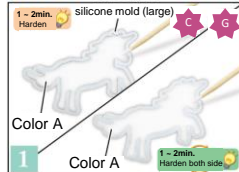
sample image



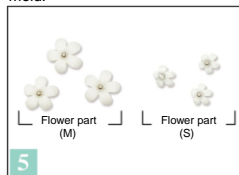
Create the colored resin right before pouring to the silicone mold.



Apply a small amount of resin to the center of the flower part. Put a silver bead onto it, and harden it.
 * Silver bead and flower part will be used in project B.



Apply the colored resin to the large silicone mold until it is half full. Harden it. Again, apply the colored resin to the mold until it is full. Harden it, and remove it from the mold.



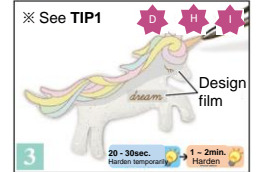
Apply a small amount of resin to the center of the flower part the same as step 4. Put a silver bead onto it, and harden it. Create 3 pieces each.



Apply thin layer of clear resin to the entire surface, and arrange glitter.



Apply thin layer of clear resin to the entire surface, and arrange all flower parts as shown in the picture above.



Put design films onto the resin part. Harden it temporarily. Coat the entire surface with the clear resin, and harden it completely.



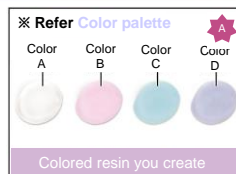
Attach jewelry findings.
 Done!!

Project B: Shaker stick charm

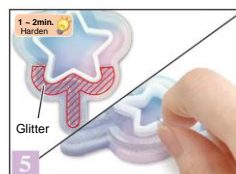


sample image

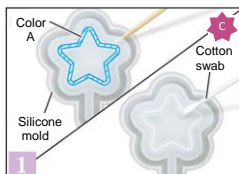
Spinning charm



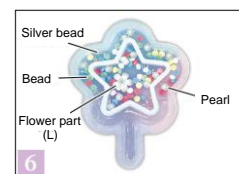
Create the colored resin right before pouring to the silicone mold.



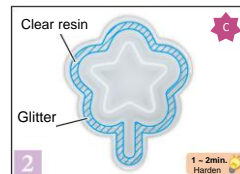
Apply the clear resin to the silicone mold until it is half full. Arrange glitter, and harden it for 1-2 min. Remove the film of 4. Do not fill up the with resin.



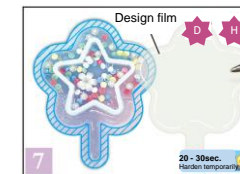
Apply the colored resin to the silicone mold until it is full. Please wipe the overflowed resin with a cotton swab.



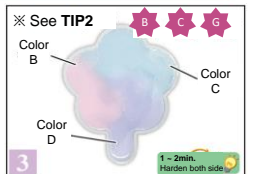
Put the decorative parts into the resin parts as shown in the picture above.
 * Silver beads and flower parts will be used in project A.



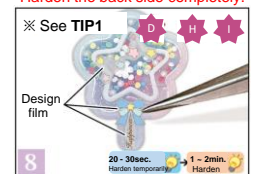
Apply the clear resin to the silicone mold until it is half full. Arrange glitter, and harden it.



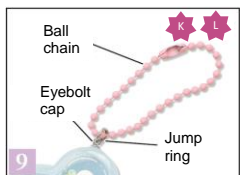
Apply a thin layer of clear resin to the resin part. Put the design film onto it to cover the resin part.



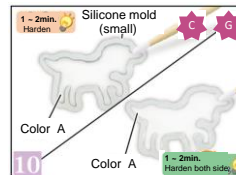
Apply the colored resin to the silicone mold until it is full. Make marble as shown in the picture above. Harden it and remove resin parts from the silicone mold. Harden the back side completely.



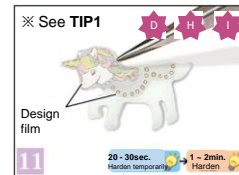
Apply a thin layer of clear resin to the entire surface, and put the design film as shown in the picture above. Harden it temporarily. Coat the entire surface with the clear resin, and harden it completely.



Attach jewelry findings.



Apply the colored resin to the small silicone mold until it is half full. Harden it. Again, apply the colored resin to the mold until it is full. Harden it, and remove it from the mold.
 * The bottom of the silicone mold comes to the top surface of the resin piece.



Apply a thin layer of clear resin to the entire surface, and put the design film onto it. Harden it temporarily. Coat the entire surface with the clear resin, and harden it completely.



Turn it over, and paste the craft bond glue to the place in the red circle. Put the spinner part onto it.
 * Be careful not to put the craft bond onto the spinning part.
 * Use craft bond glue for iron items.



Paste the craft bond glue to the top of the spinner part, and attach the resin part as shown in the picture above.

Done!!