K0SK-278

Resin charm lesson manual



ATTENTION *read the followings before start

If children accidentally put the contents into their mouth or swallow them, it may cause damage to their health. Keep out of reach of children and pets It children accountingly put the contention motion motion of swarrow manine, it flag cause canadige to have head in the polar or reach to children and pass. See the second of completed design. The contention motion and pass of the second and the second of the second

About LED resin

Read the hand manual handouts for LED resin before start. When handling LED resin, work away from direct sunlight and UV ray (in the room away from the window). When you don't use lamp, please turn it off.

About silicon mold

Wipe off dust or garbage on the surface before use. This product is not edible. Do not put it into the mouth. This product is consumable product and deteriorated as you use repeatedly. Duality depends on the materials, ways or use, times of use. Resis cannot be removed nearly from the mold which has been deteriorated. When using colored resin, the color may stain the mold. Durability may change by the state of storage. When removing you artwork from the mold, do not use a spatula. Do not warp the mold too much, which may cause damage to a finished artwork. Do not put the mold on the printed paper, which stains the mold with printing i nk. The mold is an imported product. There may be some scratches. When producing a three-dimensional shape silicone mold material to enhance heat-resistant, elasticity, and strength, and prevent from deterioration is put in the some scatches. Then producing a mereamentation analysis income more, material to eminance nearestastian, elasticity, and sterringin, and prevention deterioration is put in mold. Because of that, the color of the mold may tend to turn much yellower with time. This is unavoidable phenomenon to mai ntain the characteristics, but it does not have an effect on creating resin artwork. [How to store]

Do not store in direct sunlight and avoid dirt. Keep out of reach of children. Keep away from heat. The shape may change. Do not put one over another when storage. About metal parts

As the color of plate coating may be affected if they were touched with sweat or stored in dirt, please wipe away the sweats or dirt with a soft cloth before you store them. We also recommend you to store the metal parts in a bag with zipper. Please never wipe the metal parts with jewelry polishing cloth containing abrasive material that will affect the color of the plate coating.

Tools and materials needed

Prepare the tools beside the table customers sit at. *prepare a little bit more than necessity.

Prepare any other tools as needed.

	LED resin	Please read the hand manual handouts before use	
Tools needed	Lamp for LED resin	Resin usage: approx. 120g (for 12 people)	
	Toothpick	For work with handling resin	
	Tweezers	For tiny work	
	Scissors	For cutting films or something else	
	Flat-nose pliers	For fastening or loosening a round jump ring. *2 pliers are needed at a time	
	Masking tape	For fixing the parts	
	File	For filing of the resin	
Necessary but convenient	Paper for covering table	For covering table to prevent staining	
	Silicone mat (2in. x 2in.)	For covering table and moving the artwork	
	Cardboard (2in. x 2in.)		
	Paper towel (or tissues)	For wiping resin off the hands or tables	
	or wet tissues		
	Gel cleaner (RS-1, Rs-2)	For wiping resin off the hands or used tools	
		*cannot wipe resin off the paper or clothes	
	Plastic bag	For bringing the artwork home, for using as a garbage bag	
	Silicone cup (RS-445)	For dividing resin into a potion for a person	
	Embossing Heat tool (BFRS-12)	For removing bubbles formed on resin *use before hardening resin	
	Tray for parts	For preventing from missing tiny parts	

- About a lesson Hours for work : Approx.20min. (not including hardening time)

Factor

Cost performance

- Prepare the tools and materials near the tables the customers sit at. * Make sure all parts are included
- Have the customers make their artworks.
- After finishing, check all the artworks (Make sure resin fully harden and no gap between a jump ring).
- *Dispose of the surplus resin after hardening the resin according to your local regulations. The resin is categolised nonrecyclable plastic when disposal.

Recommended products





Resin plus

JPY24.8/g

55g/2364 yen

Perfect by transparency, short hardening time, cost performance, undeformability and usability. Realizing resin artists' ideal.

XSR-6 / 500g

Comparison Chart of characteristics

for Perfect Resin and Resin plus

Perfect Resin

JPY24.0/g

50g/1200 yen



XSR-2/25g XSR-3/55g XSR-4/100g XSR-5/250g

[Other products]

Embossing heat tool

BEHB-12

Easily remove bubbles formed on resin,

which makes your artwork look prettier.

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		パーフェクト レジン Microsoft Microsoft		Odor (not fragrance)	relatively weak	weak
				Hardening time	short	relatively long
				Transparency	*****	****
XSR-125 / 50g XSR-130 / 10	XSR-130 / 100g XSR-	XSR-131 / 250g	XSR-132 / 500g	Usability	****	*****
	703111307100g	,		(if removing from the mold neatly or not)		
				Deformability	*****	*****
Particular LED resin about quality and price.				(if being warped or not when coating or removing from the mold)		
				Contraction	*****	*****
Broaden and evolve the possibility of resin with the new quality and price.				(if shrinking or not when coating or removing from the mold)		
				Hardness	****	***
				(hardness of something hardening)		
A A				Yellowing		

riod of time when turning vellow Resin lamp which harden resin, essential for LED&UV Lamp 500 resin handcraft. Vary in characteristics depending on wattage, form of lamp. Find the best one for your art style.

Silicone cup

Essential for coloring resin.

Convenient for dividing resin.

RS-445







Wiping off resin smeared on your hands or used tools.



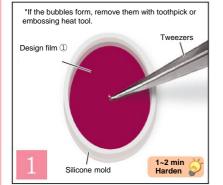
Resin charm

Design film 2



HOW TO MAKE

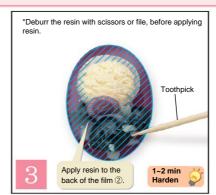
KOSK-278



Pour resin to 2/3 of the height of the silicone mold, dip the film 1 letting the air out

*When putting a part on top of another one, apply resin between them. Decoration Design film 2 Cut decoration nart Cut decoration part 2 into half parts 3 with for small with nippers. scissors into your desired size. Cut in half Smal Decoration part (2) coration part (20~30 sec 1~2 min → Harden arden both side

Pour a small amount of resin to the silicone mold, and place the decoration part 1, 2 and 3. After hardening temporarily, add resin to the rim of the mold, and place the design film 2.



Remove from the mold. Apply resin to to coat it.



Design film ①

Attach an evebolt cap with resin. Connect each parts with round jump rings. Finish!

Tips of how to connect jewelry findings R

* Images are typical example, they may be different from the contents.

Eyebolt cap

This is an example. Enjoy arranging yourself.

It will be easier to work if you fix parts with masking tape previously. Be careful not to seal a hole of an eyebolt cap when coating with resin. Apply resin thoroughly to after hardening, which will add strength hardening. Also, apply light from the sides and the back if necessary.

How to open a jump ring

Pinch a round jump ring with a flat-nose pliers and open back and forth. Put the part you would like to connect through the ring and fasten the joints firmly.



<ATTENTION>

If children accidentally put the contents into their mouth or swallow them, it may cause damage to their health. Materials used in this kit may vary in the color, shape, size and patterns. The quantity of the contents are inconsistent, which may make your artwork look different from the Sample of completed design. The contents may change. Make s ure all are included just before the lesson. The print may vary in color. The patterns of the film may come off by scratching with your fingernails or scissors. Dotted lines may remain on the edges of the Film. Cut them off with scissors. Print on the film may be misaligned or blurry due to manufacturing process. Tweezers are convenient for doing some tiny work. Toothpicks are convenient for handling resin. If your hands or the worktable become dirty, wipe out with the wet tissues. Wipe out the silicone mold before reuse it. The silicone mold may 💰 be hot by being irradiated with a lamp for resin. When the silicone mold is hot, remove resin after the mold cools down. Be careful not to stain your clothes. Metal parts may have uneven surface due to plate coating process.

masking tape